



2 Cycle Outboard Oil (92-13249A24)
 2-4-C w/Teflon (92-850736A1)

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	472	9784T 8	CRANKSHAFT	1		3.1
2		NSS	WEAR SLEEVE	1		4.3
3	30	67923	BALL BEARING (LOWER)	1		3
4	53	67446	RETAINING RING	1		3
5	39	816106	SEAL RING	7		3
6	28	91800	WOODRUFF KEY	1		3
7	25	35126	O RING	1		3.5
8		817001A 1	BEARING RACE	2		3
9		NSS	NEEDLE ROLLER	88		4.3
10	2720	855354T 3	PISTON	3	(STBD-STANDARD)	3.1
10	2720	855353T 3	PISTON	3	(PORT-STANDARD)	3.1
10	2720	856936A 2	PISTON	AR	STBD-.015 O/S	9
10	2720	856938A 2	PISTON	AR	STBD-.030 O/S	9
10	2720	856935A 2	PISTON	AR	PORT-.015 O/S	9
10	2720	856937A 2	PISTON	AR	(PORT-.030 O/S)	9
11	53	832081 1	LOCK RING	12		3
12	39	834805A12	PISTON RING	12	STANDARD	3
12	39	856939A12	PISTON RING	3	.015 O.S.	
12	39	856940A12	PISTON RING	3	.030 O.S.	
13	647	822373A 3	CONNECTING ROD ASSEMBLY	6		3
14	10	94320	SCREW (1-1/4 IN.)	12		3
15	31	43012A 1	BEARING CAGE	12		3
16		NSS	NEEDLE ROLLER BEARING	96		4.3
17	12	88263	THRUST WASHER	12		3
18	29	88258	ROLLER BEARING	204		3
19	31	816773A 2	MAIN BEARING (UPPER)	1		3
20	26	815449	OIL SEAL	1		3
21	25	823683	O RING	1		3.5
-		854198A99	POWERHEAD	1	(200)	
-		854199A99	POWERHEAD	1	(225)	
-	27	832934A98	GASKET SET	1		